

Knit Order

014455-1

Quality

(500)

Act Racks:



2472

Calc. Wt.:

Mach 1067

Veratex, Inc.

Style: V10663

Ship To : SPA

G01-0034

Db1 Bag: No

RUNNER BAR MERGE

YARN DESCRIPTION

Std Rks : 2472

4

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1

20/ 12 SD NEW GEN POLY 310165
50/ 48 DULL NEW GEN POLY 405156

Started: 9/9/23 12:00 A/P Op: Sina

Created: 08/29/2023

Doffed : 9/14/23 7:10 A/P Op: BE

20518137



DEFECTS AND SPECIAL CHECKS

MACHINE INFO				YARN DEFECTS				MACHINE DEFECTS & OTHER			
RACKS	DATE	OP.	SH	TOP 4	Bar 3	Bar 2	BOT 1	PH	NB	OTHER	
1. 893	12	E 3		Down 12:00			R-Self			Twis	
2. 422	12	45	1				L-13			9:00	
3. 420	12	077	1		144						
4. 615	12	45	1				L-11			2:00	
5. 728	9/12/23	H3	2				L-13	over wire		Down 12:00 AM R Self	
6. 793	9/12/23	H3	2				L-51			4:00	
7. 819	9/12/23	H3	2				L-11	over wire		6:00	
8. 910	9/12/23	H3	2				L-9/smash			down 8:00 AM 9-12-23	
9. 936	7/13	B 3					L-9 End over wire			Twis	
10. 1212	9/13/23	JS	1				R Self collar			L-13 MOK 4pm H3 9/12/23	
11. 1293	13	JS	1				166-R Smash			L-13 MOK 8pm H3 9/12/23	
12. 1364	13	JS	1				L-9 Change End			DOWN 12:00 AM 9-13-23	
13. 1401	13	JS	1				L-6 smash			3:00	
14. 1502	13	JS	1				L-11 Tiger			18 MOK 4:00 AM 9-13-23	
15. 1828	13	DB 2					L-SEW Boker-guides			6:45	
16. 2107	13	DB 2					1162			TWIS DL 8am 9/13/23	
17. 2200	14	13+3					R SELF			DOWN 12:00 AM 9-13-23	
18. 2411	14	B+3					L-1			Filter ✓ Self	
19.										R/O	
20.										L-1 Spok 1:00 PM 9-13-23	

Change guide L-11

DEFECTS AND SPECIAL CHECKS

MACHINE INFO				YARN DEFECTS				MACHINE DEFECTS & OTHER			
RACKS	DATE	OP.	SH	TOP 4	Bar 3	Bar 2	BOT 1	PH	NB	OTHER	
21.										LJ 61M OK 4pm 4/13/23	
22.										LJ 61M OK 8pm 4/13/23	
23.										JW BK 2:30 PM	
24.										LJ 61M OK 4:00 PM 4/14/23	
25.										LJ 306B	
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Mach 1067

Veratex, Inc.

Style: V10663

Ship To : SPA

G 0 1 - 0 0 3 5

Dbl Bag: No

RUNNER BAR MERGE

Std Rks : 2472

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69.00 2 2657

20/ 12 SD NEW GEN POLY

310165

92.50 1 004156

50/ 48 DULL NEW GEN POLY

405156

Started: 9/14/23 7:20 A/P Op: BK

Created: 08/29/2023

Doffed : 9/18/23 10:05 A/P Op: HB



2472

DEFECTS AND SPECIAL CHECKS

MACHINE INFO				YARN DEFECTS			MACHINE DEFECTS & OTHER		
RACKS	DATE	OP.	SH	TOP 4	Bar 3	Bar 2	BOT 1	PH	NB
1. 20	14	BK	3			L13			
2. 115	9/14/23	JS	1			L-1	L1	Fixer	TWS DP 8am 9/14/23
3. 191	14	JS	1			L-1	Fixer		Lv 8pm ok 8:00am 9-14-23
4. 217	14	JS	1			L-1	Fixer	again	9:00am
5. 304	14	JS	1			Build core	Fixer		I can't fix
6. 343	9/14/23	HB	2			L-11			2:00pm
7. 403	9/14/23	HB	2			L-11			Lv 8pm ok 8:00am 9-14-23
8. 493	9/14	DB	2			Move S-pulley	L-1	Smash Charge-guides	TWS 4pm
9. 540	9/14/23	HB	2			L-10			Down LV 8pm 8pm 9/14/23
10. 735	15	BK	3			RSEV	L-11	Looped	Longrun TWS BK
11. 772	15	BK	3			L-7	Smash		L7 LBMOK 1:00am 9.15.23
12. 984	9/15/23	JS	1				L-1	Fixer	1:50pm
13. 1066	15	JS	1				L-19	Smash	4:50pm
14. 1118	15	JS	1				L-11	Smash	TWS DP 8am 9/15/23
15. 1174	15	JS	1				L-13		Lv 8pm ok 8:00am 9-15-23
16. 1325	9/15/23	DB	2				L-11	on meter	something wrong with Ser
17. 1401	9/15/23	HB	2				L-1	Smash	I can't fix
18. 1484	9/15/23	HB	2				L-8	Smash	9:00pm
19. 1751	9/15/23	HB	2				R-103		Lv 8pm ok 8:00am 9/15/23
20. 1854	9/15/23	HB	2				L-9		Lv 8pm ok 8:00am 9/15/23

DEFECTS AND SPECIAL CHECKS

MACHINE INFO				YARN DEFECTS				MACHINE DEFECTS & OTHER			
RACKS	DATE	OP	SH	TOP 4	Bar 3	Bar 2	BOT 1	PH	NB	OTHER	
21. 1882	9/18/23	DP	1			(L-8)				TWS DB	
22. 1911	9/18	Cu	1			(L-8)	R163			S. D. K.	
23. 1927	9/18	DP	1			(L-8)	Bar 5.			XL-8, 9, 11 Top wire 15	
24. 1009	9/18	Cu	1			(L-9)				messed up & previously done	
25. 2020	9/18	DP	1			R564				L41M ok 5pm 9/18/23	
26. 2096	9/18	DP	1			L-11					
27. 2124	9/18	Cu	1			(L-8)					
28. 2159	9/18	DP	2			Down 4				put L-8 on spool, R564 spin	
29. 2268	9/18/23	HB	2			R-163				pull over wire	
30. 2303	9/18/23	HB	2			L-11					
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