

# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                          |                             |
|--------------------------|-----------------------------|
| <b>Machine Number</b> 11 | <b>Greige Style</b> 40215/0 |
|--------------------------|-----------------------------|

|                                |                      |                      |                         |                             |
|--------------------------------|----------------------|----------------------|-------------------------|-----------------------------|
| Machine Serial Number<br>61188 | Machine Type<br>HKS2 | Top Course Gear<br>0 | Bottom Course Gear<br>0 | CPI / Quality<br>43 / 11.10 |
|--------------------------------|----------------------|----------------------|-------------------------|-----------------------------|

|            |                      |                 |                                     |                                              |
|------------|----------------------|-----------------|-------------------------------------|----------------------------------------------|
| Speed<br>0 | Machine Width<br>168 | Ratio<br>16 : 0 | Pattern Wheels<br><br>Pattern Chain | Floor Take Up Top<br><br>Floor Take Up Botto |
|------------|----------------------|-----------------|-------------------------------------|----------------------------------------------|

|             |                     |                |                                                 |  |
|-------------|---------------------|----------------|-------------------------------------------------|--|
| R.P.H.<br>0 | Machine Gauge<br>32 | Racks<br>3,521 | Is this Greige Style Split as Knitted <b>No</b> |  |
|-------------|---------------------|----------------|-------------------------------------------------|--|

|                  |              |
|------------------|--------------|
| Notes:<br>SR4311 | Knockover: 0 |
|------------------|--------------|

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0215 20/1 SD POLY (BRAWER)<br>Ends/Beam 1340 Beams/Bar 4     | 1-0/1-2                              | A 0              | 52.0             |
|            |                                                              | FULL                                 | B 0              | 40215/0          |
| II         | 0476 40/34 DULL RD POLYESTER 1<br>Ends/Beam 1340 Beams/Bar 4 | 3-4/1-0                              | A 0              | 102.0            |
|            |                                                              | FULL                                 | B 0              | 40215/0          |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0              |                  |
|            |                                                              |                                      | B 0              |                  |

Special  
Instructions  
or  
Information

## Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

## Last Update:

08/09/2007  
GREENC

# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                                                 |                      |                             |                                                  |                                              |
|-------------------------------------------------|----------------------|-----------------------------|--------------------------------------------------|----------------------------------------------|
| <b>Machine Number</b> 11                        |                      | <b>Greige Style</b> 41449/0 |                                                  |                                              |
| Machine Serial Number<br>61188                  | Machine Type<br>HKS2 | Top Course Gear<br>0        | Bottom Course Gear<br>0                          | CPI / Quality<br>40 / 12.00                  |
| Speed<br>0                                      | Machine Width<br>168 | Ratio<br>16 : 1             | Pattern Wheels<br><br>Pattern Chain              | Floor Take Up Top<br><br>Floor Take Up Botto |
| R.P.H.<br>0                                     | Machine Gauge<br>32  | Racks<br>4,182              | Is this Greige Style Split as Knitted <b>Yes</b> |                                              |
| Notes: SR4044A<br>SPLIT 2 X 84" ON KNIT MACHINE |                      |                             |                                                  |                                              |

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0476 40/34 DULL RD POLYESTER 1<br>Ends/Beam 1340 Beams/Bar 4 | 1-0/1-2<br>FULL                      | A 0<br>B 0       | 57.5<br>41449/0  |
| II         | 0476 40/34 DULL RD POLYESTER 1<br>Ends/Beam 1340 Beams/Bar 4 | 2-3/1-0<br>FULL                      | A 0<br>B 0       | 86.0<br>41449/0  |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

**Last Update:**

08/14/2007  
CROUSED

**Greige Specifications**

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

Machine Number 11

Greige Style 41454/3

Machine Serial Number

61188

Machine Type

HKS2

Top Course  
Gear

0

Bottom Course  
Gear

0

CPI / Quality

38 / 12.60

Speed

0

Machine Width

168

Ratio

16 : 0

Pattern Wheels

Pattern Chain

Floor Take Up Top

Floor Take Up Botto

R.P.H.

0

Machine Gauge

32

Racks

4,748

Is this Greige Style Split as Knitted **No**

Notes:

Knockover:

0

X-REF 40445/1 40/34 DULL YARN

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0476 40/34 DULL RD POLYESTER 1<br>Ends/Beam 1340 Beams/Bar 4 | 1-0/1-2<br>FULL                      | A 0<br>B 0       | 57.0<br>41454/3  |
| II         | 0476 40/34 DULL RD POLYESTER 1<br>Ends/Beam 1340 Beams/Bar 4 | 2-3/1-0<br>FULL                      | A 0<br>B 0       | 69.5<br>41454/3  |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

Last Update:

08/08/2007  
GREENC

Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                                       |                             |                             |                                                            |                                    |
|---------------------------------------|-----------------------------|-----------------------------|------------------------------------------------------------|------------------------------------|
| <b>Machine Number</b> 9               |                             | <b>Greige Style</b> 41464/0 |                                                            |                                    |
| <b>Machine Serial Number</b><br>61810 | <b>Machine Type</b><br>HKS2 | <b>Top Course Gear</b><br>0 | <b>Bottom Course Gear</b><br>0                             | <b>CPI / Quality</b><br>40 / 12.00 |
| <b>Speed</b><br>0                     | <b>Machine Width</b><br>126 | <b>Ratio</b><br>16 : 0      | <b>Pattern Wheels</b><br><br><b>Pattern Chain</b>          |                                    |
|                                       |                             |                             | <b>Floor Take Up Top</b><br><br><b>Floor Take Up Botto</b> |                                    |
| <b>R.P.H.</b><br>0                    | <b>Machine Gauge</b><br>28  | <b>Racks</b><br>6,284       | <b>Is this Greige Style Split as Knitted</b> No            |                                    |
| <b>Notes:</b> SR4395 KNIT @ 126"      |                             |                             |                                                            |                                    |
| <b>Knockover:</b> 0                   |                             |                             |                                                            |                                    |

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0400 40/34 DL NYL T665D 1172E<br>Ends/Beam 1172 Beams/Bar 3  | 3-4/1-0<br>FULL                      | A 0<br>B 0       | 86.0<br>41464/0  |
| II         | 0400 40/34 DL NYL T665D 1172E<br>Ends/Beam 1172 Beams/Bar 3  | 1-0/1-2<br>FULL                      | A 0<br>B 0       | 59.5<br>41464/0  |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

**Last Update:**

08/09/2007  
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**Greige Specifications**

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                         |                             |
|-------------------------|-----------------------------|
| <b>Machine Number</b> 9 | <b>Greige Style</b> 43045/0 |
|-------------------------|-----------------------------|

|                                |                      |                      |                         |                             |
|--------------------------------|----------------------|----------------------|-------------------------|-----------------------------|
| Machine Serial Number<br>61810 | Machine Type<br>HKS2 | Top Course Gear<br>0 | Bottom Course Gear<br>0 | CPI / Quality<br>37 / 12.90 |
|--------------------------------|----------------------|----------------------|-------------------------|-----------------------------|

|            |                      |                 |                                     |                                              |
|------------|----------------------|-----------------|-------------------------------------|----------------------------------------------|
| Speed<br>0 | Machine Width<br>168 | Ratio<br>16 : 0 | Pattern Wheels<br><br>Pattern Chain | Floor Take Up Top<br><br>Floor Take Up Botto |
|------------|----------------------|-----------------|-------------------------------------|----------------------------------------------|

|             |                     |                |                                                                                                    |
|-------------|---------------------|----------------|----------------------------------------------------------------------------------------------------|
| R.P.H.<br>0 | Machine Gauge<br>28 | Racks<br>3,110 | Is this Greige Style Split as Knitted <b>No</b><br>Notes: 28 GAUGE NATIVE GREIGE      Knockover: 0 |
|-------------|---------------------|----------------|----------------------------------------------------------------------------------------------------|

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar       | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS         | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------------|--------------------------------------|--------------------------|------------------|
| I - Bottom | <b>0754</b> 70/36 SD TEXTURED POLYES<br>Ends/Beam 1172 Beams/Bar 4 | 1/0 1/2 1/0 3/4 3/2 3/4<br>FULL      | <b>A</b> 0<br><b>B</b> 0 | 67.0<br>43045/0  |
| II         | <b>0421</b> 40/24 SD NG POLY 882 ENDS<br>Ends/Beam 882 Beams/Bar 4 | 3/4 3/2 3/4 1/0 1/2 1/0<br>3 - 1     | <b>A</b> 0<br><b>B</b> 0 | 64.0<br>43045/0  |
| III        | Ends/Beam Beams/Bar                                                |                                      | <b>A</b> 0<br><b>B</b> 0 |                  |

Special  
Instructions  
or  
Information

**Last Update:**

08/17/2007  
CROUSED

**Greige Specifications**

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                                                                            |                             |                                                            |                                                   |                                    |
|----------------------------------------------------------------------------|-----------------------------|------------------------------------------------------------|---------------------------------------------------|------------------------------------|
| <b>Machine Number</b> 11                                                   |                             | <b>Greige Style</b> 7175/8                                 |                                                   |                                    |
| <b>Machine Serial Number</b><br>61188                                      | <b>Machine Type</b><br>HKS2 | <b>Top Course Gear</b><br>0                                | <b>Bottom Course Gear</b><br>0                    | <b>CPI / Quality</b><br>33 / 14.50 |
| <b>Speed</b><br>0                                                          | <b>Machine Width</b><br>168 | <b>Ratio</b><br>16 : 0                                     | <b>Pattern Wheels</b><br><br><b>Pattern Chain</b> |                                    |
|                                                                            |                             | <b>Floor Take Up Top</b><br><br><b>Floor Take Up Botto</b> |                                                   |                                    |
| <b>R.P.H.</b><br>0                                                         | <b>Machine Gauge</b><br>32  | <b>Racks</b><br>2,940                                      | <b>Is this Greige Style Split as Knitted</b> No   |                                    |
| <b>Notes:</b> Knockover: 0<br>SELECTOR BOX #2<br>7175 W/NYLSTAR VIA BRAWER |                             |                                                            |                                                   |                                    |

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0701 70/34 BT NYL T185<br>Ends/Beam 1117 Beams/Bar 4         | 1-0/2-3/4-5/3-2                      | A 0              | 70.0             |
|            |                                                              | 5 - 1                                | B 0              | 7175/8           |
| II         | 0702 70/34 BRITE T66<br>Ends/Beam 1116 Beams/Bar 4           | 4-5/3-2/1-0/2-3                      | A 0              | 70.0             |
|            |                                                              | 5 - 1                                | B 0              | 7175/8           |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0              |                  |
|            |                                                              |                                      | B 0              |                  |

Special  
Instructions  
or  
Information

**Last Update:**  
04/20/2007  
GREENC

## Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

Machine Number 11

Greige Style 7274/2

Machine Serial Number

61188

Machine Type

HKS2

Top Course  
Gear

0

Bottom Course  
Gear

0

CPI / Quality

50 / 9.60

Speed

0

Machine Width

168

Ratio

16 : 0

Pattern Wheels

Pattern Chain

Floor Take Up Top

Floor Take Up Botto

R.P.H.

0

Machine Gauge

32

Racks

2,679

Is this Greige Style Split as Knitted **No**

Notes:

Knockover:

0

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar           | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS         | RUNNER<br>LENGTH |
|------------|------------------------------------------------------------------------|--------------------------------------|--------------------------|------------------|
| I - Bottom | <b>0735</b> 70/36 W.D. BRT TRI. POLY 13.<br>Ends/Beam 1340 Beams/Bar 4 | 1-0/1-2<br>FULL                      | <b>A</b> 0<br><b>B</b> 0 | 52.0<br>7274/2   |
| II         | <b>0749</b> 70/48 BTL POLY<br>Ends/Beam 1340 Beams/Bar 4               | 3-4/1-0<br>FULL                      | <b>A</b> 0<br><b>B</b> 0 | 76.0<br>7274/2   |
| III        | Ends/Beam Beams/Bar                                                    |                                      | <b>A</b> 0<br><b>B</b> 0 |                  |

Special  
Instructions  
or  
Information

Last Update:

07/12/2007  
GREENC

Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

Machine Number 11

Greige Style 7179/2

Machine Serial Number

61188

Machine Type

HKS2

Top Course

Bottom Course

Gear

CPI / Quality

32 / 15.00

Speed

0

Machine Width

168

Ratio

16 : 1

Super 42

Floor Take Up Top

Floor Take Up Botto

R.P.H.

0

Machine Gauge

32

Racks

2,801

Is this ...

t as Knitted No

Notes:

Knockover:

0

BRAWER YARN

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0742 70/36 SD POLYESTER 1116E<br>Ends/Beam 1116 Beams/Bar 4  | 1-0/2-3/4-5/3-2<br>5 - 1             | A 0<br>B 0       | 73.5<br>7179/2   |
| II         | 0742 70/36 SD POLYESTER 1116E<br>Ends/Beam 1116 Beams/Bar 4  | 4-5/3-2/1-0/2-3<br>5 - 1             | A 0<br>B 0       | 73.5<br>7179/2   |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

Last Update:

03/28/2007  
CROUSED

Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |



# ALEXANDER FABRICS KNITTING SET-UP SHEET

|                                       |                             |                                                                                  |                                 |                                                            |
|---------------------------------------|-----------------------------|----------------------------------------------------------------------------------|---------------------------------|------------------------------------------------------------|
| <b>Machine Number</b> 11              |                             | <b>Greige Style</b> 7575/0                                                       |                                 |                                                            |
| <b>Machine Serial Number</b><br>61188 | <b>Machine Type</b><br>HKS2 | <b>Top Course Gear</b><br>68                                                     | <b>Bottom Course Gear</b><br>99 | <b>CPI / Quality</b><br>36 / 13.30                         |
| <b>Speed</b><br>1,400                 | <b>Machine Width</b><br>170 | <b>Ratio</b><br>16                                                               | <b>Pattern Wheels</b><br>Chain  | <b>Floor Take Up Top</b><br><br><b>Floor Take Up Botto</b> |
| <b>R.P.H.</b><br>175                  | <b>Machine Gauge</b><br>32  | <i>Super Tex</i><br><b>Line Style Split as Knitted</b> No<br><b>Knockover:</b> 0 |                                 |                                                            |

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|-------------------------------|------------------|------------------|
| I - Bottom | 0732 70/32 SD NYL T6 1117E<br>Ends/Beam 1117 Beams/Bar 4     | 1-0/2-3/4-5/3-2<br>5 - 1      | A 0<br>B 0       | 68.0<br>7575/0   |
| II         | 0732 70/32 SD NYL T6 1117E<br>Ends/Beam 1117 Beams/Bar 4     | 4-5/3-2/1-0/2-3<br>5 - 1      | A 0<br>B 0       | 68.0<br>7575/0   |
| III        | Ends/Beam Beams/Bar                                          |                               | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

**Last Update:**

08/20/2007  
CROUSED

*Greige Specifications*

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |

# ALEXANDER FABRICS KNITTING SET-UP SHEET

Machine Num.

Greige Style

41443/0

Machine Serial Num.

61807

Machine Type

HKS2

Top Course  
Gear

0

Bottom Course  
Gear

0

CPI / Quality

48 / 10.00

Speed

0

Machine Width

126

Ratio

16 : 1

Pattern Wheels

Pattern Chain

Floor Take Up Top

Floor Take Up Botto

R.P.H.

0

Machine Gauge

32

Racks

3,800

Is this Greige Style Split as Knitted **No**

Notes:

Knockover:

0

32 GAUGE VERSION 4444

KNIT @ 126", DO NOT SPLIT ON KNITTING MACHINE

FS SR3924C

| BAR        | MATERIALS<br>Yarn Description<br>End count and Beams per Bar | STITCH NOTATION<br>THREADING PATTERN | LET-OFF<br>GEARS | RUNNER<br>LENGTH |
|------------|--------------------------------------------------------------|--------------------------------------|------------------|------------------|
| I - Bottom | 0425 40/12 DL NYL T6<br>Ends/Beam 1340 Beams/Bar 3           | 4-5/1-0<br>FULL                      | A 0<br>B 0       | 107.0<br>41443/0 |
| II         | 0425 40/12 DL NYL T6<br>Ends/Beam 1340 Beams/Bar 3           | 1-0/1-2<br>FULL                      | A 0<br>B 0       | 51.0<br>41443/0  |
| III        | Ends/Beam Beams/Bar                                          |                                      | A 0<br>B 0       |                  |

Special  
Instructions  
or  
Information

Last Update:

06/11/2007  
CROUSED

Greige Specifications

|              | MIN  | MAX  |
|--------------|------|------|
| WIDTH        | 0.00 | 0.00 |
| WEIGHT       | 0.00 | 0.00 |
| WIDTH / STR  | 0.00 | 0.00 |
| LENGTH / STR | 0.00 | 0.00 |

|         | MIN | MAX |
|---------|-----|-----|
| WALES   | 0   | 0   |
| COURSES | 0   | 0   |